

# Scope Certificate

Scope Certificate Number ICA-GRS-20-29/02A  
Scope Certificate Version Number ICA-GRS-20-29/02A

**ICEA**  
certifies that

## ALPES MANIFATTURA FILATI S.R.L.

Textile-Exchange-ID (TE-ID) TE-00036884

ICEA Client Number ICEA-TX-22

Via Salute 52

Rossano Veneto, 36028

Veneto, Italy

has been audited and found to be in conformity with the

## Global Recycled Standard (Version GRS 4.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):  
**Dyed yarns (PC0029)**

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:  
**Spinning (PR0027), Dyeing (PR0008)\*, Preparatory (PR0022)\***

\*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2027-01-19

Audit criteria: Global Recycled Standard V4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.3

Place and Date of Issue (YYYY-MM-DD)  
Bologna, 2026-01-20

Certification Body

Standard

Status: Valid

  
Paolo Lumaca



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Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA

Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body:

Auditor(s): DORIANA OSMANI

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.  
To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](http://www.TextileExchange.org/Certificates).

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GRS V4.0:2017

Under the scope of this certificate, the following products are covered.

**Products Appendix**

Product Number	Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
361	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	50.00% Wool (RM0077) + 50.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00036884, TE-00015297
362	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	50.00% Cotton (RM0102) + 50.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00036884, TE-00015297
363	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	50.00% Cotton (RM0102) + 50.00% Recycled pre-consumer Cotton (RM0106)	GRS	TE-00036884, TE-00015297
364	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	50.00% Wool (RM0077) + 50.00% Recycled pre-consumer Polyamide (RM0184)	GRS	TE-00036884, TE-00015297
365	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	64.00% Wool (RM0077) + 36.00% Recycled post-consumer Polyester (RM0189)	GRS (No label)	TE-00036884, TE-00015297
366	Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00036884, TE-00015297
32414	Dyed yarns (PC0029)	Semi-combed yarns (PD0101)	70.00% Cotton (RM0102) + 30.00% Recycled pre-consumer Cotton (RM0106)	GRS (No label)	TE-00036884, TE-00015297
46253	Dyed yarns (PC0029)	Semi-combed yarns (PD0101)	44.00% Recycled pre-consumer Cotton (RM0106) + 44.00% Polyester (RM0186) + 12.00% Polyester (RM0186)	GRS (No label)	TE-00036884, TE-00015297
46254	Dyed yarns (PC0029)	Semi-combed yarns (PD0101)	47.00% Recycled pre-consumer Cotton (RM0106) + 47.00% Polyester (RM0186) + 6.00% Polyester (RM0186)	GRS (No label)	TE-00036884, TE-00015297
61693	Dyed yarns (PC0029)	Carded yarns (PD0067)	44.00% Viscose (RM0238) + 44.00% Recycled post-consumer Polyester (RM0189) + 12.00% Polyester (RM0186)	GRS (No label)	TE-00036884, TE-00015297
63071	Dyed yarns (PC0029)	Carded yarns (PD0067)	30.00% Polyester (RM0186) + 70.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00036884, TE-00015297
69881	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	54.00% Wool (RM0077) + 46.00% Recycled post-consumer Polyester (RM0189)	GRS (No label)	TE-00036884, TE-00015297
70557	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	34.00% Mohair (RM0058) + 33.00% Wool (RM0077) + 33.00% Recycled pre-consumer Polyamide (RM0184)	GRS (No label)	TE-00036884, TE-00015297
70559	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	28.00% Mohair (RM0058) + 43.00% Acrylic (RM0156) + 22.00% Recycled pre-consumer Polyamide (RM0184) + 7.00% Polyester (RM0186)	GRS (No label)	TE-00036884, TE-00015297
70560	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	41.00% Alpaca (RM0001) + 40.00% Recycled pre-consumer Polyamide (RM0184) + 19.00% Polyester (RM0186)	GRS (No label)	TE-00036884, TE-00015297
70561	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	23.00% Alpaca (RM0001) + 46.00% Recycled pre-consumer Polyamide (RM0184) + 31.00% Acrylic (RM0156)	GRS (No label)	TE-00036884, TE-00015297

70562	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	28.00% Mohair (RM0058) + 30.00% Acrylic (RM0156) + 34.00% Recycled pre-consumer Polyamide (RM0184) + 8.00% Polyester (RM0186)	GRS (No label)	TE-00036884, TE-00015297
73212	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	47.00% Recycled pre-consumer Cotton (RM0106) + 47.00% Polyester (RM0186) + 6.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00036884, TE-00015297
75792	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	54.00% Wool (RM0077) + 46.00% Recycled post-consumer Polyester (RM0189)	GRS (No label)	TE-00036884, TE-00015297
77687	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	47.00% Recycled pre-consumer Cotton (RM0106) + 47.00% Recycled post-consumer Polyester (RM0189) + 6.00% Polyester (RM0186)	GRS	TE-00036884, TE-00015297
83895	Dyed yarns (PC0029)	Semi-combed yarns (PD0101)	44.00% Recycled pre-consumer Cotton (RM0106) + 44.00% Recycled post-consumer Polyester (RM0189) + 12.00% Polyester (RM0186)	GRS	TE-00036884, TE-00015297
86297	Dyed yarns (PC0029)	Open-end yarns (PD0066)	44.00% Recycled pre-consumer Cotton (RM0106) + 44.00% Recycled post-consumer Polyester (RM0189) + 12.00% Polyester (RM0186)	GRS	TE-00036884, TE-00015297
86298	Dyed yarns (PC0029)	Open-end yarns (PD0066)	47.00% Recycled pre-consumer Cotton (RM0106) + 47.00% Recycled post-consumer Polyester (RM0189) + 6.00% Polyester (RM0186)	GRS	TE-00036884, TE-00015297
89511	Dyed yarns (PC0029)	Open-end yarns (PD0066)	44.00% Recycled pre-consumer Cotton (RM0106) + 56.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00036884, TE-00015297
89512	Dyed yarns (PC0029)	Open-end yarns (PD0066)	47.00% Recycled pre-consumer Cotton (RM0106) + 53.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00036884, TE-00015297
93428	Dyed yarns (PC0029)	Normally combed yarns (PD0102)	34.00% Mohair (RM0058) + 33.00% Wool (RM0077) + 33.00% Recycled pre-consumer Polyamide (RM0184)	GRS (No label)	TE-00036884, TE-00015297

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Certification Body

Standard

Status: Valid

  
Paolo Dumaca



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 GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

**Site Appendix**

Facility Name - TE-ID	Address	Process Categories	Standards
ALPES MANIFATTURA FILATI S.R.L. (MAIN) - TE-00036884	Via Salute 52 Rossano Veneto 36028 Veneto, Italy	Doubling, Twisting (PR0027)	GRS

**Associated Subcontractor Appendix**

Subcontractor Name (Facility Name - TE-ID)	Address	Process Categories	Standards
TINTORIA INDUSTRIALE SAN GIORGIO SRL - TE-00015297	Via A. Volta 9 Este 35042 Veneto, Italy	Dyeing (PR0008), Spooling (PR0022)	GRS

**Independently Certified Subcontractor Appendix**

None

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