

# Scope Certificate

Scope Certificate Number ICA-GRS-20-29/01B-00

**ICEA**  
certifies that

## ALPES MANIFATTURA FILATI SPA

License Number ICEA-TX-22

Via Salute 52

Rossano Veneto, 36028

Veneto, Italy

has been audited and found to be in conformity with the

## Global Recycled Standard (GRS 4.0:2017)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

**Dyed yarns (PC0029)**

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:

**Spinning (PR0027), Dyeing (PR0008)\*, Preparatory (PR0022)\***

\*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2025-01-19

Audit criteria: Global Recycled Standard 4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.2

Place and Date of Issue  
Bologna, 2024-01-20

  
Paola Dumaca

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Certification Body



Standard



Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA

Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body: ICEA

Auditor(s): Mr. Davide Galesso

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.

To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](http://www.TextileExchange.org/Certificates).

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GRS 4.0:2017

Under the scope of this certificate, the following products are covered.

**Products Appendix**

Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
Dyed yarns (PC0029)	Normally combed yarns (PD0102)	50.00% Wool (RM0077) + 50.00% Recycled post-consumer Polyester (RM0189)	GRS	33,8832
Dyed yarns (PC0029)	Normally combed yarns (PD0102)	50.00% Cotton (RM0102) + 50.00% Recycled post-consumer Polyester (RM0189)	GRS	33,8832
Dyed yarns (PC0029)	Normally combed yarns (PD0102)	50.00% Cotton (RM0102) + 50.00% Recycled pre-consumer Cotton (RM0106)	GRS	33,8832
Dyed yarns (PC0029)	Normally combed yarns (PD0102)	50.00% Wool (RM0077) + 50.00% Recycled pre-consumer Polyamide (RM0184)	GRS	33,8832
Dyed yarns (PC0029)	Normally combed yarns (PD0102)	64.00% Wool (RM0077) + 36.00% Recycled post-consumer Polyester (RM0189)	GRS (No label)	33,8832
Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	33,8832
Dyed yarns (PC0029)	Semi-combed yarns (PD0101)	70.00% Cotton (RM0102) + 30.00% Recycled pre-consumer Cotton (RM0106)	GRS (No label)	33,8832
Dyed yarns (PC0029)	Semi-combed yarns (PD0101)	44.00% Recycled pre-consumer Cotton (RM0106) + 44.00% Polyester (RM0186) + 12.00% Polyester (RM0186)	GRS (No label)	33,8832
Dyed yarns (PC0029)	Semi-combed yarns (PD0101)	47.00% Recycled pre-consumer Cotton (RM0106) + 47.00% Polyester (RM0186) + 6.00% Polyester (RM0186)	GRS (No label)	33,8832
Dyed yarns (PC0029)	Carded yarns (PD0067)	44.00% Viscose (RM0238) + 44.00% Recycled post-consumer Polyester (RM0189) + 12.00% Polyester (RM0186)	GRS (No label)	33,8832
Dyed yarns (PC0029)	Carded yarns (PD0067)	30.00% Polyester (RM0186) + 70.00% Recycled post-consumer Polyester (RM0189)	GRS	33,8832

Place and Date of Issue  
Bologna, 2024-01-20

*Paola Dumaca*  
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Certification Body



Standard



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GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

**Site Appendix**

Facility Name - Number	Address	Process Categories	Standards
ALPES MANIFATTURA FILATI SPA (MAIN) - 33	Via Salute 52 Rossano Veneto 36028 Veneto, Italy	Spinning, Twisting (PR0027)	GRS

**Associated Subcontractor Appendix**

Subcontractor Name (Facility Name - Number)	Address	Process Categories	Standards
Tintoria Industriale San Giorgio S.r.l. - 8832	Via A. Volta 9 Este 35042 Veneto, Italy	Dyeing (PR0008), spooling (PR0022)	GRS

**Independently Certified Subcontractor Appendix**

None

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